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1.1 FUNCTIONAL DESCRIPTION Ingersoll Rand refrigerated air

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dryers remove moisture from compressed air. Moisture is detrimental to pneumatically operated appliances, controls, instruments, machinery and tools. High temperature compressed air enters the dryer and it is cooled down by the internal integrated air/air aftercooler.

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Ingersoll Rand Air  
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On this page you can  
find lists of possible  
problems you may

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have using your dryer. The tables here contain Ingersoll Rand dryer fault codes or problem air compressor descriptions. There are also possible causes of issues related to air temperature, pressure, dryer settings, insufficient rate and so on.

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An air dryer is an integral piece in your air treatment system, making Ingersoll Rand's wide knowledge and expertise in this field a key aspect to the success of your compressed air system. Ingersoll Rand has the widest selection of air treatment products and application knowledge to protect your investment and compressed air

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equipment that will enhance your entire air compressor system.

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degradation of products or processes touched by the compressed air. Open the catalog to page 2

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contents of this manual and the prevention and safety rules in force in

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the country where the system will be used. In this way, not only the usage of the machine will be rational, but also the service will result cost effective. In case your dryer will present any kind of problem, please contact your local authorized Ingersoll Rand distributor.

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## **HLA Heatless Desiccant Dryers**

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**2.5-141.6 m<sup>3</sup>/min,  
90-5,000 cfm**

Each refrigerated air dryer cools the compressed air by mechanical refrigeration to 33-39F pressure dewpoint. Condensed water is removed through an automatic drain valve. Ratings are based on 100F inlet air temperature and 100 PSIG inlet air pressure.

**Refrigerated Air**

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alarm displays and  
energy saving mode  
for automatic shut off

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